

HYTORC

TOOL MODEL: HY-AVANTI 3 W/ AV-03-03S SHORT REACTION ARM

PRESSURE/TORQUE CONVERSION CHART

Standard Torque Chart

PRESSURE IN PSI	TORQUE IN			PRESSURE IN BAR
	FT. LBS.	KGM	NM	
1500	445	62	603	104
1600	475	66	644	110
1800	536	74	727	124
2000	597	83	809	138
2200	658	91	893	152
2400	720	100	976	165
2600	781	108	1059	179
2800	843	117	1142	193
3000	904	125	1225	207
3200	965	133	1308	220
3400	1026	142	1391	234
3600	1088	150	1474	248
3800	1149	159	1557	262
4000	1210	167	1640	276
4200	1270	176	1722	290
4400	1330	184	1803	303
4600	1391	192	1885	317
4800	1451	201	1967	331
5000	1511	209	2048	345
5200	1571	217	2130	358
5400	1631	226	2211	372
5600	1691	234	2292	386
5800	1751	242	2374	400
6000	1811	250	2455	414
6200	1869	259	2534	427
6400	1928	267	2613	441
6600	1986	275	2692	455
6800	2045	283	2772	468
7000	2103	291	2851	482
7200	2161	299	2929	496
7400	2219	307	3008	510
7600	2277	315	3087	524
7800	2335	323	3165	538
8000	2393	331	3244	552
8200	2451	339	3322	565
8400	2508	347	3400	579
8600	2566	355	3478	593
8800	2623	363	3556	607
9000	2681	371	3634	620
9200	2739	379	3712	634
9400	2796	387	3791	648
9600	2854	395	3869	662
9800	2911	403	3947	676
10000	2969	411	4025	690

IMPORTANT SAFETY INSTRUCTIONS

WARNING: Your **HYTORC TORQUE MACHINE** is a power tool, and as with any power tool, certain safety precautions should be observed to avoid accidents or personal injury. The following tips will assist you.

- **READ ALL INSTRUCTIONS.**
- **KEEP WORK AREA CLEAN AND WELL LIT.**
- **CONSIDER WORK AREA ENVIRONMENT.** Electrical Pumps should never be used in an atmosphere which can be considered potentially volatile. If there is any doubt, use an air pump. Also Note: metal to metal contact can cause sparks, precautions should be taken.
- **AVOID PREMATURE TOOL STARTING.** The Pump Remote Control is for the **TOOL OPERATOR** only.
- **STAY CLEAR DURING OPERATION.** In most cases, the tool will allow “hands free” operation. If the tool must be held or steadied during operation, use alternative means of securing the tool to the application
- **GUARD AGAINST ELECTRIC SHOCK.** Ensure the pump is properly grounded and the proper voltage is being used.
- **STORE IDLE TOOLS.** When not in use, tool and accessories should be properly stored to avoid deterioration
- **USE RIGHT TOOL.** Don't force small tools or attachments to do the job of a larger tool. Don't use a tool for purposes not intended.
- **PROPER SAFETY ATTIRE.** When handling/operating hydraulic equipment use work gloves, hard hats, safety shoes and other applicable clothing.
- **USE SAFETY GLASSES.**
- **MOVING EQUIPMENT.** Do not use hydraulic hoses, uni-swivels, pump power or remote cords as means of moving the equipment.
- **MAINTAIN TOOLS WITH CARE.** For top performance, inspect tools, powerpack and accessories for visual damage frequently and always prior to use. Always follow instruction for proper tool and pump maintenance. Refer to the Operations Maintenance Section for further clarification
- **STAY ALERT.** Watch what you are doing. Use Common sense. Do not use power equipment under the influence of any mood altering substances.
- **PRIOR TO OPERATION**
Ensure that all hydraulic connections are securely connected and there is no leakage
Verify that the Hydraulic hoses are not kinked or otherwise damaged.
Ensure the square drive and its retainer are fully and securely engaged.
Be certain that all connectors, elbows, fitting and swivels are not bent, loose or damaged.
- **PRIOR TO USE.**
Check sockets for size, quality and flaws. (Do not use if questionable)
Cycle tool to ensure proper function.
Locate a solid, secure reaction point.
Be sure the reaction arm retaining clamp is fully engaged.
Be sure the hydraulic hoses are free of the reaction point.
Pressurize the system momentarily; if the tool tends to “ride up” or to “creep”, stop and re-adjust the reaction arm to a more solid and secure position.

NOTE: Remain clear of the reaction arm during operation and never put body parts between reaction arm and reaction surfaces.

- **ALWAYS USE QUALITY ACCESSORIES.** Always use top quality impact sockets in good condition which are the correct size and fully engage the nut. Hidden flaws, however, remain a possibility which could cause breakage, so stay clear of sockets during operation
- **DO NOT USE** other equipment to enhance performance (Hammer on Socket/Tool)

NOTE: Hytorc Pumps are designed to operate Hytorc Tools only. Damage may occur to the pump or the product that is being operated due to misuse.

SAVE THESE INSTRUCTIONS FOR FUTURE USE!